

Work Order ID 103705

103705

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June-27-13 10:18:49 AM

Item ID: 1210/2405-2A Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: PULSE LIGHT MODULE
 Start Date: 6/25/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 6/26/13 Req'd Qty: 1.00 *1* Customer: CU-DAR001
 Reference: RMA RA111555

Approvals: Process Plan: W Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100	0.00								
100	0.00								
QC									
Quality Control									

Memo
INSPECT RA111555

110	0.00								
110	0.00								
Purchasing									
Purchasing									

Memo
RETURN TO SUPPLIER FOR EVALUATION

120	0.00								
120	0.00								
Packaging									
Packaging									

Memo

121
 122 Packaging - O St (X1)
 Instructions QC5
 14/01/17
 14/01/17
 (X1)
 14-01-17

Picklist Print

June-27-13 10:18:35 AM

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Work Order ID: 103705
Parent Item: 1210/2405-2A
Parent Item Name: PULSE LIGHT MODULE

Start Date: 6/25/13
Start Qty: 1.00
Required Date: 6/26/13
Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
1210/2405-2A PULSE LIGHT MODULE		Purchased	No				Each	4.0000		1			

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST520	4	
m125760	4	

122462

1

103705
6/26/13
(1)

RA 111555 1210/2405-2A

Received @ Dart June 14th, 2013
Inspected @ Dart June 24th, 2013

CUSTOMER: HELIQUEST AVATION
CUSTOMER CONTACT: AL SHEWCHNKO
SHIPPED FROM: STURGEON COUNTY AB,
CANADA

Instructions for RA 111555 1210/2405-2A M122462 P/O: 17123

- Return to original supplier for evaluation
- Unable to perform here at Dart

Time Estimate = ?????

Departments Required: Stores/ Purchasing (restocking)

Pictures Attached = NO

QTY INSPECTED = x1 1201/2405-2A M122462

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

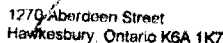
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 33%;"> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </td> <td style="width: 33%;"> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </td> <td style="width: 33%;"> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </td> <td style="width: 33%;"> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </td> </tr> </table>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>
Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>			

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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10/11/13
no intrusive
to plant sources

Issued by: Lisa McMachen

PAR/CAR/NCR/SQ: SQ10601

Reason for Return: QUALITY ISSUE. DART REQUESTING CUSTOMER
RETURN THE MALFUNCTIONING PULSE LIGHT UNIT. NO CHARGE REPLACEMENT
HAS BEEN ISSUED.

None

Yes ☒

Parts are aircraft parts / return to Manufacturer

Account # 1517 9324 0

RECEIVING RETURN AUTHORIZATION								
Receiver: <i>JP</i>		Condition of Packaging: <i>Good</i>			Paperwork:		Photograph Required	
Date: <i>3/6/14</i>		Freight Company: <i>F10LP</i>			RA	P/L	Yes	No
Quantity	Part Number	Batch	QC Verification	CHG #	W/O#	Disposition		
<i>1 X</i>	<i>1210/2405-20</i>		<i>13122462</i>		<i>103705</i>			
<i>Give copy to Chamber + Post</i>								
QC Inspector: <i>212</i>								

see is Harker La Fony From AL.

Inspect faulty Pulse Light Control Unit P/N 1210/2405-2A and request warranty replacement from supplier

Net Credit:

Date: _____

Close Date:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22076**

Purchase Order Date 11/15/2013

PO Print Date 11/15/2013

Page Number 1 of 1

Order From :

VU-PUL002

Ship To : DART AEROSPACE LTD

PULSELITE CANADA
PO BOX 1100
DELTA, BC V4M 3T2

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FA 11/13/15

Contact Name

Vendor Phone 604-943-5938

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	103705	1210/2405-2A PULSE LIGHT	12/10/2013 Yes 12/10/2013		1.00	\$0.00	\$0.00
	1210/2405-2A NEED TESTING REPORT WILL BE REQUIRED						

Line Total: \$0.00

PO Total: \$0.00

PO Instructions: RMA: 13579
ATTN: MURRAY

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required **YES** NO
PST# 6122-5207

Change Nbr: 1

Change Date: 11/15/2013

Pulselite Canada

Box 1100, Delta B.C. V4M 3T2

Tel: (604) 943 5938

E-Mail: info@pulselite.ca

Fax: (604) 943 5909

www.pulselite.ca

Packing Slip

Ship to: Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury, ON
K6A 1K7

Tel 613 632 9577

Invoice No. 2058

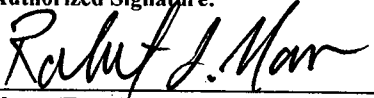
G.S.T. No. R115622201

P.O. **22076**

Tel: 613 632 9577

Date: 14-Jan-2014

Quantity	Description	Price	Amount
1	1210 - 2405 Pulselite Unit	0.00	0.00
	Serial J08463		
			0.00
			0
			0
	NOTE: Pulselite Unit was repaired under warranty with no charged to Dart.		
	Thank - You For your Order		
	Murray McDonell		

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: 13628	
4. Organization Name and Address: Precise Flight, Inc., 63354 Powell Butte Road, Bend, Oregon, 97701						5. Work Order/Contract/Invoice 84641	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	1210/2405-2A PULSELITE	015P0000	N/A	1	J08463	REPAIRED	
13. Remarks: 015P001A-2 IS A COMPONENT OF 015P0000 AS CALLED OUT ON THE PRECISE FLIGHT CAPABILITIES LIST AND REPAIRED TO ORIGINAL PRECISE FLIGHT, INC. SPECIFICATIONS. WORK COMPLETED ON WO# 84641 AND TESTED TO PROCEDURE 015POSP1210 REV B.							
14. Certifies the items identified above were manufactured in conformity to: <input type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input checked="" type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature:		16. Approval/Authorization No.:		20. Authorized Signature: 		21. Approval/Certificate No.: 6PCR620B	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed): Robert L. Norris		23. Date (m/d/y): DEC/13/2013	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							